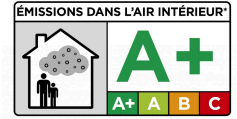




KORA EXTRA MATE

SALES FORMAT

15L, 4L



DESCRIPTION

Matt-finish emulsion paint, based on an acrylic copolymer dispersion. Waterproof, breathable, with excellent hardness and adhesion to the various materials used in construction, and high resistance to atmospheric agents. Specially formulated and designed for professional use in both new-build and refurbishment projects.

SCOPE OF APPLICATION

Indoor/Outdoors. Wall surfaces. For all types of wall surfaces, particularly smooth finishes. Masonry surfaces. Indoor and outdoors. General DIY.

CE
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EUPINCA S.A. C/ LONDRES, 13 POL. IND. CABEZO BEAZA 30353 - TORRECIEGA CARTAGENA
N° CERTIFICADO: 1170/CPR/ER.03587 EN 1504-2:2004
TKROM KORA EXTRA MATE REVESTIMIENTOS PARA PROTECCIÓN SUPERFICIAL USOS: CONTROL DE LA HUMEDAD AUMENTO DE LA RESISTIVIDAD

PROPERTIES

- Good water vapour permeability
- Good breathability of the substrate
- Good washability
- Excellent adhesion
- Good whiteness and opacity
- Excellent coverage
- Excellent levelling properties
- Alkaline protection

Contains an **ANTIMOLD** preservative

TECHNICAL DATA

CLASSIFICATION IN ACCORDANCE WITH UNE-EN 13300

Finish	G3 Matte / Deep Matte	UNE EN 1062 / 13300
Gloss 85°	< 5	ISO 2813
Particle size	Fine	ISO 1524
Wet abrasion resistance	Class 2 (18 microns)	ISO 11998
Contrast / Opacity and Coverage	Class 1 (99.5%) for a theoretical coverage of 3.5 m ² /L and a dry film thickness of 132 microns Class 2 (98%) for a theoretical coverage of 6.3 m ² /L and a dry film thickness of 72 microns	ISO 6504-3
Chemical composition	Aqueous dispersion of acrylic copolymers, pigments and extenders	
Water vapour permeability	V1 (high) Sd < 0.14 m	ISO 7783-2
Permeability to liquid water	W3 (low) < 0.1 kg/(m ² ·h ^{0.5})	UNE EN 1062-3
Berger Colour / Whiteness	White / 87 ± 2	UNE 48073
Theoretical coverage	10–12 m ² /L (40 dry microns)	ISO 23811
Density	1.59 ± 0.05 g/ml	ISO 2811-1
Viscosity	13 ± 3 Pa·s (20 rpm, R6)	ASTM D 2196-10
Volume solids	46 ± 2%	ISO 23811
Levelling index	6 (+ 20% water)	UNE 48043
Resistance to sagging	300± 25 microns (+ 20% water)	ISO 16862
Fire classification	A2-s1,d0	UNE-EN 13501-1 / 5233T24-3
VOC	< 25 g/l. Maximum value permitted by the EU: 30 g/L	2004/42/II A classification (a)
Diluents	Tap water	
Dilution	0–20 per cent depending on the application method	
Recoating time	4–6 hours	

TECHNICAL DATA**CLASSIFICATION IN ACCORDANCE WITH UNE-EN 13300**

Drying time	Touch-dry: 15–30 mins Fully dry: 30 mins – 1 hour Washable: 25–30 days	UNE 48301
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The technical data specified may vary if the material is tinted.

PREPARATION OF THE SUBSTRATE**GENERAL INFORMATION**

The surface must be sound, dry and free from dust, salts, loose or poorly adhered particles, or any other type of contamination that may affect the adhesion of the system. The strength of the substrate must be checked. Regardless of the substrate to be painted, the appearance must be evened out, and any differences in texture, gloss, absorbency, etc. must be corrected.

NEW BUILD

Substrate types: rendering mortars, plasterboard, concrete, fibre cement and other building materials. Substrates in normal condition: no prior primer coat is required. Highly porous and/or absorbent substrates: apply a primer coat of TKROM FIJATIVO F4, TKROM FIJATIVO AL AGUA PLIOTEC or TKROM FIJATIVO F10 BLANCO, to prevent excessive absorption during subsequent painting. Smooth, low-absorbent surfaces: apply a primer coat of TKROM FIJATIVO F1. Where the substrate's absorbency is very low, it is recommended to sand the surface to open the pores.

RESTORATION AND MAINTENANCE

Painted surfaces: any material in poor condition must be completely removed and the areas repaired until a sound, dry and clean substrate is achieved. Aged paintwork: it is advisable to apply a coat of TKROM FIJATIVO F1 primer to strengthen the outer layer by creating a resin mesh that also allows the surface to breathe, reduces absorption and facilitates subsequent painting. Aged, unpainted surfaces: the strength of the substrate must be checked. For powdery, sandy and/or highly absorbent surfaces, apply a coat of TKROM FIJATIVO F4, TKROM FIJATIVO AL AGUA PLIOTEC or TKROM FIJATIVO F10 BLANCO primer to even out and stabilise the substrate. Surfaces with microorganisms: remove mould and/or fungi by wet cleaning, then apply one to two coats of TKROM LIMPIADOR REFORZANTE, allowing 12 hours between coats. If the substrate is severely damaged, it is advisable to apply one coat of TKROM IMPRIMACIÓN SELLADORA-SANEADORA, following the manufacturer's instructions. Surfaces showing efflorescence: remove efflorescence and alkalinity using appropriate treatments, then apply one coat of TKROM FIXATIVE F1 primer.

APPLICATION SYSTEM

System	Product	Yield	Dilution	Coats
PRIMER (Highly porous substrates, weathered unpainted surfaces, substrates with efflorescence)	TKROM FIJATIVO F4	14–18 m ² /L per coat	1:4 water	1 or 2
PRIMER (Highly porous substrates, weathered unpainted surfaces, substrates with efflorescence)	TKROM FIXATIVE F10 WHITE	14–18 m ² /L per coat	Undiluted	1 or 2
PRIMER (Highly porous substrates, weathered unpainted surfaces, substrates with efflorescence)	TKROM FIJADOR AL AGUA PLIOTEC	10–14 m ² /L per coat	Undiluted	1 or 2
PRIMER (Low-absorbency surfaces, aged paints)	TKROM PENETRATING PRIMER F1	14–18 m ² /L per coat	1:1 water	1 or 2
PRIMER (Substrates containing microorganisms)	TKROM LIMPIADOR REFORZANTE	N.A.	Undiluted	1 or 2
PRIMER (Substrates containing microorganisms)	TKROM IMPRIMACIÓN SANEADORA-SELLADORA	14–18 m ² /L per coat	Undiluted	1 or 2
FINISH	TKROM KORA EXTRA MATTE	10–12 m ² /L per coat	0–20%, depending on the application method	1 or 2

The technical data specified may vary if the material is tinted.

APPLICATION CONDITIONS

Substrate temperature	Min. +5°C / Max. +35°C
Ambient temperature	5°C / 35°C
Substrate Moisture Content	Dry substrate with a moisture content of < 5%. Cement mortars: allow to set completely (minimum 28 days). Cement-based products: allow to dry for at least 4 days before applying the coating.
Dew Point	The substrate temperature must be at least 3°C above the dew point to reduce the risk of flaking or efflorescence.

APPLICATION RECOMMENDATIONS

Application method	Brush, roller and spray application.
Preparation	Stir to ensure the product is thoroughly mixed. Adjust the viscosity with water. It is advisable to apply the second coat at right angles to the first coat to achieve optimum opacity.
Maintenance	It is not recommended to wash the surfaces until 28 days after the product has been applied.

APPLICATION RECOMMENDATIONS

Health and safety

For any information regarding safety issues relating to the use, storage, transport and disposal of waste from this product, users should consult the labelling and the latest version of the product's Safety Data Sheet, which contains information on the product's safety, environmental impact and toxicology.

LER CODE: 08 01 11. WASTE: HAZARDOUS

Storage

The product will remain stable in its original, unopened containers, at ambient temperatures not exceeding 30°C or falling below 5°C, for 24 months from the date of manufacture. The product must be stored in a cool, dry place, in its original, tightly sealed, undamaged packaging, protected from frost and direct sunlight.

Tariff heading

TARIC code: 3209 10 00

Note

The technical information contained in this document is provided in good faith, based on laboratory tests and practical experience under normal conditions. However, the data may vary, particularly when the material is tinted or when using intense colours, in which case parameters such as density or solids by volume may be affected without compromising the product's performance. Users are advised to verify the suitability of the product for their specific application and to request the relevant colour safety data sheet from their distributor for reference.