Code: **TDS-5551** Revision: <u>09/02/2021</u>

TKROM IMPRIMACION EPOXI AGUA 3C

PRODUCT DESCRIPTION

Sealing coating or thin coat primer to prepare concrete floors and gypsum or cement walls. Produced from epoxy resin based on bisphenol A plus amine adduct. Its aspect is satin, smooth, thin, breathable, with good substrate penetration. It can be painted over with water-based epoxy, thinner-free epoxy or polyurethane systems.

tkrom° PRO PINTURA AL AGUA

CONTAINER	SIZE
Plastic	16 kg (A B C)

USES / SCOPE OF APPLICATION

- For indoor and outdoor use. Suitable for painting food industry and bathroom surfaces. It can be used in poorly ventilated enclosures and only slightly damp surfaces. Suitable to treat the following surfaces:
- · Garages.
- · Wine cellars.
- · Slaughterhouses.
- · Industrial units.
- · Farms.
- · Workshops.
- · Cellars.
- · Healthcare facilities.

CHARACTERISTICS / BENEFITS

- \cdot Very good adhesive properties.
- · High hardness.
- · Elasticity.
- Resistant to chemical agents.
- · Resistant to cleaning products.
- · Abrasion and impact resistance.
- \cdot Good lifetime without hardening in the container (2-2.5 hours).
- · Repintable min. 24 horas, max. 48 horas.
- · Optimal ease of application.
- · Good yield.
- · Odourless when dry.
- · Does not favour the appearance of algae and moulds.
- · Anti-dust.
- · Good resistance to water.

PRODUCT PROPERTIES

APPEARANCE OF THE DRY FILM	VALUE	STANDARD	REPORT
COLOUR	Blanco y colores s/muestra		
FINISH	Mate	UNE-EN 13300	

PHYSICAL PROPERTIES	VALUE	STANDARD	REPORT
DENSITY (COMPONENT A)	1,11-1,15 g/ml	UNE-EN ISO 2811-1	
DENSITY (COMPONENT B)	1,10-1,20 g/ml	UNE-EN ISO 2811-1	
DENSITY (COMPONENT C)	0,95-1,05 g/ml	UNE-EN ISO 2811-1	
VISCOSITY (COMPONENT A)	1000-3000 mPa.s	ENSAYO INTERNO	
VISCOSITY (COMPONENT B)	500-650 mPa.s	ENSAYO INTERNO	

REFERRING TO ITS FORMULATION	VALUE	STANDARD	REPORT
FIXED VEHICLE IDENTIFICATION	Resina epoxi basada en Bisfenol A + Aducto de amina		
CONTENT IN NON-VOLATILE MATERIAL (MASS) COMP A	49-51%	UNE-EN ISO 3251	
CONTENT IN NON-VOLATILE MATERIAL (VOLUME) COMP A	42-44%	UNE-EN ISO 23811	
MAXIMUM ADMISSIBLE COV CONTENT	140 g/L	2004/42/II A clasificación	
MAXIMUM ADMISSIBLE COV CONTENT IN THE PRODUCT	140 g/L	2004/42/II A clasificación	

APPLICATION PROPERTIES	VALUE	STANDARD	REPORT
THEORETICAL YIELD	6-8 m²/L	UNE-EN ISO 23811	
THINNER	AGUA		
USEFUL LIFE OF THE MIXTURE	2,-2,5 horas		

MEDIUM CONDITIONS

MEDIUM PREPARATION

NEW CONCRETE OR CEMENT SURFACES

· On new surfaces, ensure that the concrete has matured for a minimum of three weeks. Ensure that the surface to be painted is as clean as possible, by removing dust, dirt, grease stains, oils stains, etc. It does not matter if the underlying layer is moderately moist. The pores of the surface to be coated must always be open. If they are not, they must be opened by shot-blasting or grinding. Next, apply two coats of TKROM 3C WATER-BASED EPOXY PRIMER.

OLD OR ALREADY PAINTED SURFACES

· If existing coatings do not have proven good adhesion, use a mechanical treatment to remove them. If removal is not considered necessary, use shot blasting, grinding or thorough sanding to open the pores.

APPLICATION SYSTEM

SYSTEM	PRODUCT	THEORETICAL YIELD	DILUTION	COATS
PRIMING	TKROM 3C WATER-BASED EPOXY PRIMER	0.250-0.300 kg/m² equivalent to 6-8 m²/L	PRODUCT USE IN A 2/1/1 MIXTURE RATIO BY WEIGHT	1

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APPLICATION PROCESSES

PROCESS	INSTRUCTIONS	
PRODUCT PREPARATION	 Preparing the mixture: In order, add the pigmented base and the catalyst and mix using a mechanical stirrer at low speed (250-450 rpm) until they are completely homogenised: end by adding the reactive solvent and stir again until thoroughly mixed. 	
	\cdot It is important to follow the proper order when adding the elements.	
	 Mix in a proportion of 2:1:1 by weight (base: catalyst: reactive diluent). 	
APPLICATION	· It can be applied with a short hair brush or roller.	
	 Leave to rest for a minimum of 24 hours and a maximum of 48 hours before applying the finish coat. 	
	· The product should not be applied once the indicated Pot-life time of 2-2.5 hours has elapsed.	
TOOL CLEANING	· Tools should be cleaned with water immediately after use.	

WAIT TIMES

Drying at 20°C and 65% relative humidity: The product is touch dry in 1-3 hours. Tack free in 2-3 hours. Completely dry in 7 days. It can be painted over after a minimum of 24 hours and within a maximum of 48 hours.

SAFETY

Users should refer to the labelling and the latest version of the product's Safety Data Sheet for any information regarding safety issues related to use, storage, transport and waste disposal. The Safety Data Sheet contains all of the physical, environmental and toxicological data on the product, and information on all other issues related to this topic.

SAFETY SHEET	LER CODE	WASTE TYPE
MSDS-5551	08 01 12	NON-HAZARDOUS

STORAGE

When kept in its original unopened container at room temperatures below 30° C and above 5° C, the product will remain stable for 12 months from the date of manufacture.

It should be stored in a cool, dry place, in its original properly sealed and undamaged container, protected from frost and direct sunlight.

TARIFF HEADING

TARIC code: 3209 90 00

<u>Note</u>: The data presented in this technical data sheet may be modified based on possible changes in formation. In any case, values are provided for information purposes only, and the suitability of the product for a certain job should always be tested.

